

Date: Thursday, 08/01/2009 10:33:04 AM  
User: Linda Lacelle

**Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 44500	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251943
This Issue : 08/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42700	Material : N/A
Written By :	Due Date : 15/01/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

**Additional Product**

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7926 to Eagle Copters  
"Assembly of D212-725-1-943 with Dart IPP D212-725-1-943"  
Send a copy of this IPP

C Log 10/10/08 (B)

2.0 D2127251943 tube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)  
ANGLE

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-943	ANGLE	45402

Attach serviceable tags

~~REFERENCE ONLY~~

2- EAGLE

Fabricate/Pick the following parts in accordance with:  
D212-725-1-943 REV. 62 Feb 909

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 08/01/2009 10:33:04 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 44500

Part Number: D2127251943

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

FEB 10 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

FEB 10 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

FEB 10 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/11

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U g a l l

Date: Thursday, 08/01/2009 10:33:04 AM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	212 DETAIL PARTS
<b>Job Number</b> :	44500		
<b>Estimate Number</b> :	13228		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2127251943
<b>This Issue</b> :	08/01/2009	<b>Drawing Number</b> :	D212-725-1
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	1/1	<b>Drawing Revision</b> :	
<b>Previous Run</b> :	42700	<b>Material</b> :	N/A
<b>Written By</b> :		<b>Due Date</b> :	15/01/2009
<b>Checked &amp; Approved By</b> :		<b>Qty:</b>	1 Um: Each
<b>Comment</b> :			

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 7926 to Eagle Copters  
"Assembly of D212-725-1-943 with Dart IPP D212-725-1-943"  
Send a copy of this IPP

C 209/01/08 (B)

2.0	D2127251943	tube
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-943	ANGLE	45402

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:  
D212-725-1-943 REV. Feb 9/09

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 08/01/2009 10:33:04 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 44500

Part Number: D2127251943

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

FEB 10 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

FEB 10 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

FEB 10 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45402 Dart Manufactured Parts - Tube Assembly

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.5**Discrepancy:

Fabricate D212-725-1-941, Tube Assembly for Dart Aerospace.

Resolution:**1.5 Work Done By:**Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

**Squawk: 1.6**Discrepancy:

Fabricate D212-725-1-943, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-943, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

**1.6 Work Done By: Ian Warnock***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Dan Lemay on 1/30/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

**Squawk: 1.7**Discrepancy:

Fabricate D212-725-1-943, Tube Assembly for Dart Aerospace.

Resolution:**1.7 Work Done By:**Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

**Squawk: 1.8**Discrepancy:

Fabricate D212-725-1-943, Tube Assembly for Dart Aerospace.

Resolution:**1.8 Work Done By:**Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

**Squawk: 1.9**Discrepancy:

Fabricate D212-725-1-943, Tube Assembly for Dart Aerospace.

Resolution:**1.9 Work Done By:**Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*